

## *2016 Carr Pinot Noir Pommard*

The Yard Vineyard, Sta. Rita Hills



VINTAGE: 2016

APPELLATION: Sta. Rita Hills

COMPOSITION: 100% Pinot Noir  
Clones: Pommard

PRODUCTION: 50 Cases

VINEYARD: The Yard Vineyard is located in the Northern most section of the Sta. Rita Hills in Santa Barbara County. This vineyard was one of the first planted by Ryan Carr in 1998. The Yard is an eighteen acre vineyard planted in sandy loam soils. It is also the only spot in Sta. Rita Hills where we have found a heavy limestone content in the soils.

WINEMAKING: This Pinot Noir was aged for 12 months in French oak barrels, 15% new oak.

TASTING NOTES: This single clone Pinot Noir leads with bold aromas of dried cherries and vanilla cola. This is followed by vivid acidity, balanced minerality, and flavors of ripe cranberry and black pepper that stick around for a lingering finish.

RELEASE DATE: March 2018

RETAIL PRICE: \$70.00